

# MM-1000

## Overhead Stirrer Multi Mixer



User instructions

If you have any feedback on our products or services, we would like to hear from you.  
Please send all feedback to:

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## 1 About this edition of user instructions

1.1 The current edition of the user instructions applies to the following models:

| Model  | Version |
|--|---------|
| <b>MM-1000 Multi Mixer, Overhead stirrer</b> | V.2AW   |

## 2 Safety precautions



### Caution!

Make sure you have fully read and understood present instructions before using the equipment. Please pay special attention to sections marked by this symbol.

#### 2.1 General safety

- The protection provided by the equipment may be impaired if the equipment is used with accessories (stand, stirrers) not provided or recommended by the manufacturer, or used in a manner not specified by the manufacturer.
- Save the unit from shocks and falling.
- Do not use the unit if it has visible mechanical damage.
- Store and transport the unit as described in the **Storage and transportation** section.
- Before using any cleaning or decontamination methods except those recommended by the manufacturer, check with the manufacturer that the proposed method will not damage the equipment.
- Do not make modifications in design of the unit.

#### 2.2 Electrical safety

- Connect only to the mains with voltage corresponding to that on the serial number label.
- Do not plug the unit into an ungrounded power socket, and do not use an ungrounded extension lead.
- Ensure that the power plug is easily accessible during use.
- Disconnect the unit from the mains before moving.
- If liquid penetrates into the unit, disconnect it from the mains and have it checked by a repair and maintenance technician.
- Do not operate the unit in premises where condensation can form. Operating conditions of the unit are defined in the **Specifications** section.

#### 2.3 During operation

- Do not operate the unit in environments with aggressive or explosive chemical mixtures. Please contact manufacturer for possible operation of the unit in specific atmospheres.
- Do not operate the unit if it is faulty or has been installed incorrectly.
- Do not use outside laboratory rooms.
- Do not operate the unit without dust filters installed.
- Do not grab the unit by the stirrer.

#### 2.4 Biological safety

- The user is responsible to carry out appropriate decontamination if hazardous material spills on or penetrates into the equipment.
- The user is responsible for decontamination of the unit before its decommissioning and utilization.

### 3 General information

Overhead Stirrer Multi Mixer MM-1000 is designed for stirring liquids up to 20 litres. Quiet and reliable mixer that can provide stable continuous mixing up to 7 days. It can realize three types of motion:

- Rotational
- Reciprocal
- Vibration

MM-1000 performs separate (mono-) (1; 2; 3), consecutive binary cycles (c) (1-2) × c; (1-3) × c and (2-3) × c and complex tri-cycles (1-2-3) × c.

Speed, angle and time of stirrer rotation is under microprocessor control.

Multi-mixer can be used for stirring solutions up to the “medium viscosity” range (from 1,000 to 10,000 mPa·s). It is an ideal instrument for biotechnology, organic synthesis, and analytical laboratories.

The innovative combination of three motion types provides high level of homogeneity due to consecutive combination of laminar and turbulent flows that cause substances to dissolve faster.

Electrically safe and energy efficient — powered by 12 V external power supply.

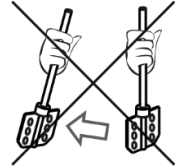
## 4 Getting started

- 4.1 **Unpacking.** Remove packing materials carefully and retain them for future shipment or storage of the unit. Examine the unit carefully for any damage incurred during transit. The warranty does not cover in-transit damage. Warranty covers only the units transported in the original package.



**Caution!**

Do not apply excessive force on the clamping chuck. When moving, hold the unit at the housing, not at the clamping chuck.



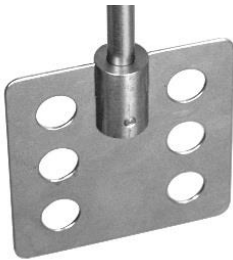
- 4.2 **Complete set.** Package contains:

4.2.1 Standard set

- MM-1000 Overhead Stirrer ..... 1 pce.
- Rod for fixing on the support stand ..... 1 pce.
- External power supply ..... 1 pce.
- Operating manual, declaration of conformity ..... 1 copy

4.2.2 Optional accessories, on request:

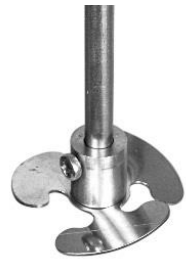
- Stirring element MP-1 ..... 1 pce.
- Stirring element MP-2 ..... 1 pce.
- Stirring element MP-3 ..... 1 pce.
- Stirring element MA-1 ..... 1 pce.
- Stirring element MC-1 ..... 1 pce.
- Double clamp ..... 1 pce.
- Support stand **SRB** ..... 1 set



MP-1



MP-2



MP-3



MA-1



MC-1



**Double clamp**



**Support stand SRB**

#### **4.3 Assembly of the optional SRB stand.**

- Unpack the stand. Place the platform on a flat, stable horizontal surface.
- Using the spanner provided, remove the 10 mm nut from one of the two stand parts.
- Screw either part of the stand into the hole in the platform until it stops. Use a spanner to fix the nut to the stand thread protruding under the platform.
- Screw the second part of the stand onto the top of the first part.
- Place the rubber mat on the platform.

#### **4.4 Setup of the appliance.**

- Screw the nut (fig. 1/2) onto the threaded rod on the vertical rod (fig. 1/1).
- Screw the threaded rod (fig. 1/1) into the hole (fig. 1/4) on the rear panel of the appliance. Secure it with the nut by turning it clockwise.
- Fasten the appliance to a stand with the double clamp.
- Fix the stirring rod (fig. 1/6) in the clamp (fig. 1/5) without applying excessive transverse axial force.
- Connect the external power supply to the connector on the back of the appliance.
- Remove the protective film from the display.

## 5 Operation

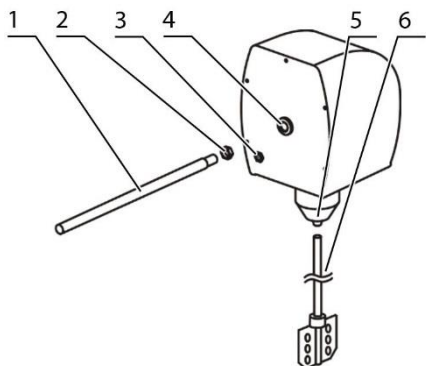


Figure 1. Assembly

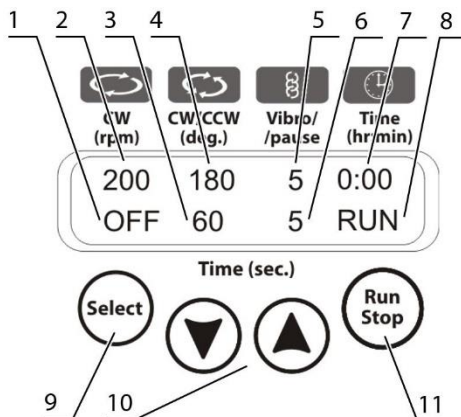


Figure 2. Control panel

- 5.1 Connect the external power supply to the mains.
- 5.2 Dip the stirrer inside the vessel with the liquid being mixed. The stirring element should be completely dipped into the liquid.
- 5.3 Turn on the red power switch on the front panel. Display shows following indications:
  - Upper line: rotation speed (fig. 2/2), reciprocation angle (fig. 2/4), vibration angle (fig. 2/5), overall timer (fig. 2/7);
  - Lower line: rotation, reciprocation and vibro timers (fig. 2/1, 2/3 and 2/6), status (STOP, fig. 2/8).
- 5.4 Set the required program and operation time (see section **Program setting**).
- 5.5 Press the **Run Stop** key (fig. 2/11) to start the program.
- 5.6 The stirrer motion will begin and the corresponding indication, RUN (fig. 2/8) and the changing time values (fig. 2/1, 2/3, 2/6 and 2/7) are be shown on the display.
- 5.7 If the overall operation time is not set and the Time indicator (fig. 2/7) shows 0:00, pressing the **Run Stop** key will start continuous operation of the unit until the Run Stop key is pressed again.
- 5.8 If the operation time is set then the unit will stop after the set time interval elapses. Flashing indication STOP (fig. 2/8) is shown on the display and a repeating sound signal for the end of operation is heard. Press the **Run Stop** key to stop the signal.
- 5.9 Press the **Run Stop** key to repeat the pre-set program.
- 5.10 The unit can be stopped at any time during operation before the set time elapses if necessary by pressing the **Run Stop** key. Pressing the **Run Stop** key again will start the program from the beginning (timer will be restarted).
- 5.11 After finishing the operation, turn off the power switch.
- 5.12 Unplug the external power supply from the mains.



## 6 Program setting

- 6.1 The program consists of cycles. Each cycle includes motions of three different types (rotational, reciprocating and vibro) set one after another with the duration from 0 to 250 seconds for rotational and reciprocal motion types and from 0 to 5 seconds for vibro motion.
- 6.2 **Changing parameters.** Press the **Select** key (fig. 2/9) to choose the parameter to change, each consecutive press activates the next parameter in cycle. Active parameter is flashing. Use the **▲** and **▼** keys (fig. 2/10) to set the necessary value. Pressing the key for more than 2 s increases value changing speed.
- 6.3 All parameters except overall timer can also be changed during the operation. Unit automatically saves and applies changes to the current work program.
- 6.4 Following parameters are available: rotation and reciprocation speed, reciprocation and vibro turning angle, time for each motion type and overall operation timer.
- 6.5 **Skip a motion.** If the time for a type of motion is set to zero (indication OFF), this type of motion will be skipped in the cycle.
- 6.6 **Pause.** If the turning angle for reciprocating or vibro motions is set to zero (indication 0), unit will interpret this as a pause. The stirring element will not move in this mode during the operation and the overall timer will be counted down.
- 6.7 The overall timer (fig. 2/7) is used to control the operation time. The timer can be set for the period from 1 min to 96 hours (increment 1 min). If the timer is set to 00:00, unit operates non-stop, see 5.7.
- 6.8 Table 1 shows possible motion combinations in the cycle.

**Table 1. Motion type combinations**

| # | Rotational | Reciprocal | Vibro |
|---|------------|------------|-------|
| 1 | ON         | ON         | ON    |
| 2 | ON         | OFF        | ON    |
| 3 | ON         | Pause      | ON    |
| 4 | ON         | OFF        | OFF   |
| 5 | ON         | Pause      | OFF   |
| 6 | ON         | OFF        | Pause |
| 7 | ON         | Pause      | Pause |

| #  | Rotational | Reciprocal | Vibro |
|----|------------|------------|-------|
| 8  | ON         | ON         | OFF   |
| 9  | ON         | ON         | Pause |
| 10 | OFF        | ON         | ON    |
| 11 | OFF        | Pause      | ON    |
| 12 | OFF        | ON         | Pause |
| 13 | OFF        | OFF        | ON    |
| 14 | OFF        | ON         | OFF   |

- 6.9 Further examples illustrate program setting for both separate motions and their combinations in the cycle.
- 6.9.1 **Rotational motion.** Set the speed (40-1000 rpm, fig. 2/A) and time (1-250 s, fig. 2/B) of rotational motion. Turn off reciprocal and vibro motions by setting their motion times to zero (indications OFF, fig. 2/C and 2/D).  
**MM-1000** is programmed to change the direction of rotation when the motion timer is restarted, i.e. if the rotation time is set to 30 s, then the direction is changed every 30 s as shown on figure 3, where positive RPM is clockwise motion and negative - counter clockwise.

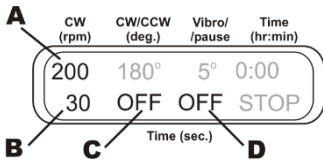


Figure 2.

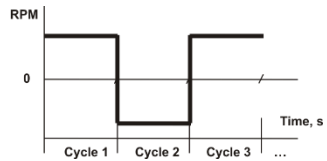


Figure 3.

6.9.2 **Rotational + Reciprocal + Vibro motions.** Set the speed (40-1000 rpm, fig. 4/A) and time (1-250 s, fig. 4/D) of rotational motion. Set the angle (30-360°, fig. 4/B) and time (1-250 s, fig. 4/E) of reciprocal motion. Reciprocal and rotational motions have the same speed. Set the turning angle (1-5°, fig. 4/C) and time (1-5 s, fig. 4/F) for vibro motion. Graph in figure 5 shows motion in this mode.

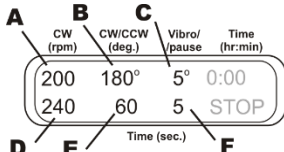


Figure 4.

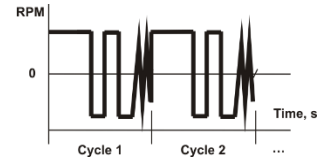


Figure 5.

6.9.3 **Rotational + Reciprocal motions + Pause.** Set the speed (40-1000 rpm, fig. 6/A) and time (1-250 s, fig. 6/D) of rotational motion. Set the angle (30-360°, fig. 6/B) and time (1-250 s, fig. 6/E) of reciprocal motion. Reciprocal and rotational motions have the same speed. Set the turning angle of vibro motion to zero (fig. 6/C). Set the time of vibro motion (1-5 s, fig. 6/F) - this is the duration of pause. Graph in figure 7 shows motion in this mode.

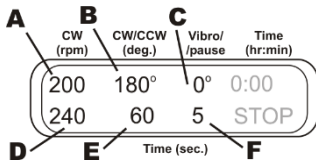


Figure 6.

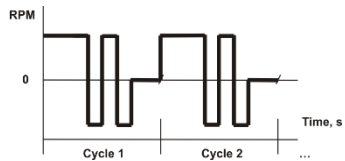


Figure 7.

6.9.4 **Vibro motion + Pause.** Turn off Rotational motion by setting time of rotational motion to zero (OFF, fig. 8/C). Set the turning angle of reciprocal motion to zero (fig. 8/A) and set the time for reciprocal motion (1-250 s, fig. 8/D) - this is the duration of pause. Set the turning angle (1-5°, fig. 8/B) and time (1-5 s, fig. 8/E) for vibro motion. Graph in figure 9 shows motion in this mode.

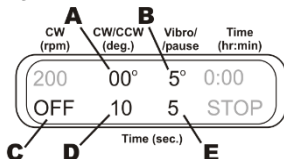


Figure 8.

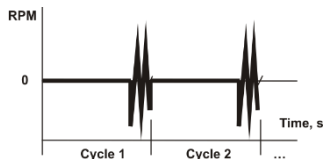


Figure 9.

## 7 Specifications

The unit is designed for operation in cold rooms, incubators (except CO<sub>2</sub> incubators) and closed laboratory rooms at ambient temperature from +4°C to +40°C in a non-condensing atmosphere and maximum relative humidity 80% for temperatures up to 31°C decreasing linearly to 50% relative humidity at 40°C.

Biosan is committed to a continuous programme of improvement and reserves the right to alter design and specifications of the equipment without additional notice.

|       |   |   |
|-------|---|---|
| 7.1   | Rotational motion   |   |
| 7.1.1 | Speed range .....   | 40–1000 rpm (increment 10 rpm)              |
| 7.1.2 | Timer .....   | 0–250 s                                     |
| 7.2   | Reciprocal motion   |   |
| 7.2.1 | Turning angle .....                                       | 0°–360° (increment 30°)                     |
| 7.2.2 | Timer .....   | 0–250 s                                     |
| 7.3   | Vibrating motion  |   |
| 7.3.1 | Turning angle .....                                       | 0°–5° (increment 1°)                        |
| 7.3.2 | Timer .....   | 0–5 s                                       |
| 7.4   | General timer of operation .....                          | 1 min - 96 h (increment 1 min) / non-stop   |
| 7.5   | Maximal stirring volume (water) .....                     | 20 L  |
| 7.6   | Maximal stirring liquid viscosity .....                   | 1000 mPa·s                                  |
| 7.7   | Dimensions (w/out rod) .....                              | 140 x 135 x 250 mm                          |
| 7.8   | Rod for fixing on the support stand, diam. x length ..... | Ø 12 mm x 260 mm                            |
| 7.9   | Stirrer shaft .....                                       | Ø 8 mm                                      |
| 7.10  | Stirrer material.....                                     | Stainless steel (AISI 304)                  |
| 7.11  | Input current/power consumption .....                     | 12 V, 700 mA / 8.4 W                        |
| 7.12  | External power supply .....                               | input AC 100-240 V 50/60 Hz, output DC 12 V |
| 7.13  | Weight, accurate within ±10% .....                        | 2.4 kg                                      |

## 8 Ordering information

### 8.1 Models and versions available:

| <b>Model</b>   | <b>Version</b> | <b>Catalogue number</b> |
|--|----------------|-------------------------|
| <b>MM-1000 Multi Mixer</b> , Overhead stirrer, without accessories | V.2AW          | BS-010306-AAH           |

8.2 To inquire about or order the optional accessories, contact manufacturer or your local manufacturer representative.

#### 8.2.1 Optional accessories:

| <b>Description</b>                                     | <b>Catalogue number</b> |
|--|-------------------------|
| MP-1, paddle stirring element, 378x(70x70)x8 mm        | BS-010306-AK            |
| MP-2, propeller stirring element, 2 blades 326x55x8 mm | BS-010306-BK            |
| MP-3, propeller stirring element 3 blades 325x50x8 mm  | BS-010306-CK            |
| MA-1, anchor stirring element, 332x90x8 mm             | BS-010306-DK            |
| MC-1, centrifugal stirring element, 358x60(110)x8 mm   | BS-010306-EK            |
| Double clamp for fixing the unit                       | BS-010306-LK            |
| SRB stand for unit setup, dimensions 285x375x840 mm    | BS-010306-KK            |

## 9 Care and maintenance

### 9.1 Service.

- 9.1.1 If the unit is disabled (e.g., unstable or wobbling, no reaction on key and switch presses) or requires maintenance, disconnect the unit from the mains and contact manufacturer or your local manufacturer representative.
- 9.1.2 All maintenance and repair operations (except listed below) must be performed only by qualified and specially trained personnel.
- 9.1.3 Operating integrity check. If the unit follow the procedure described in sections **Operation** and **Program Setting**, then no additional checks are required.
- 9.2 Cleaning and disinfection.
  - 9.2.1 External cleaning. Use mild soap and water with a soft cloth or sponge for cleaning the panels. Clean the remaining washing solution with distilled water. Wipe dry the excess water with clean soft cloth or sponge.
  - 9.2.2 Stirrers are made of stainless steel (AISI 304). After cleaning, rinse with water and dry the stirrers. Avoid prolonged contact with rusted metals.
  - 9.2.3 Disinfection. Use a specialised DNA/RNA removing solution (e.g. Biosan PDS-250). Clean with distilled water. Wipe dry the excess water with clean soft cloth or sponge.
  - 9.2.4 Autoclaving. Stirrer elements, support stand and rods are autoclavable, 15 min / 121°C. The unit itself is not autoclavable.

## 10 Storage and transportation

- 10.1 Store and transport the unit in a horizontal position (see package label) at ambient temperatures between -20°C and +60°C and maximum relative humidity of 80%.
- 10.2 After transportation or storage and before connecting it to the electric circuit, keep the unit under room temperature for 2-3 hrs.
- 10.3 Extended storage of the unit does not require special procedures.

# 11 Warranty

- 11.1 The Manufacturer guarantees the compliance of the unit with the requirements of Specifications, provided the Customer follows the operation, storage and transportation instructions.
- 11.2 The warranted service life of the unit from the date of its delivery to the Customer is 24 months. For extended warranty, see **11.5**.
- 11.3 Warranty covers only the units transported in the original package.
- 11.4 If any manufacturing defects are discovered by the Customer, an unsatisfactory equipment report shall be compiled, certified and sent to the local distributor address. To obtain the claim form, visit **Technical support** page on our website at link below.
- 11.5 Extended warranty. For **MM-1000**, the *Basic Plus* class model, extended warranty is a paid service. Contact your local Biosan representative or our service department through the **Technical support** section on our website at the link below.
- 11.6 Description of the classes of our products is available in the **Product class description** section on our website at the link below.

**Technical support**



**[biosan.lv/en/support](https://biosan.lv/en/support)**

**Product class description**



**[biosan.lv/classes-en](https://biosan.lv/classes-en)**

- 11.7 The following information will be required in the event that warranty or post-warranty service comes necessary. Complete the table below and retain for your records.

| Model   | Serial number | Date of sale |
|---|---------------|--------------|
| <b>MM-1000 Multi Mixer,</b><br>Overhead stirrer |               |              |

## 12 EU declaration of conformity

# EU Declaration of Conformity

**Unit type** Overhead stirrer

**Models** **MM-1000 Multi Mixer**

**Serial number** 14 digits styled XXXXXYYMMZZZZ, where XXXXXX is model code, YY and MM – year and month of production, ZZZZ – unit number.

**Manufacturer** SIA BIOSAN  
Latvia, LV-1067, Riga, Ratsupites 7 k-2

The objects of the declaration described above is in conformity with the following relevant Union harmonization legislations:

|                          |   |
|--------------------------|---|
| <b>LVD 2014/35/EU</b>    | <b>LVS EN 61010-1:2011</b> Safety requirements for electrical equipment for measurement, control, and laboratory use. General requirements.<br><b>LVS EN 61010-2-051:2015</b> Particular requirements for laboratory equipment for mixing and stirring. |
| <b>EMC 2014/30/EU</b>    | <b>LVS EN 61326-1:2013</b> Electrical equipment for measurement, control and laboratory use. EMC requirements. General requirements.  |
| <b>RoHS3 2015/863/EU</b> | Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment.   |
| <b>WEEE 2012/19/EU</b>   | Directive on waste electrical and electronic equipment.   |

I declare that the Declaration of Conformity is issued under sole responsibility of the manufacturer and belongs to the above-mentioned objects of the declaration.

Svetlana Bankovska  
Managing director



\_\_\_\_\_  
Signature

07.02.2020.  
\_\_\_\_\_  
Date

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